



## **Sabatti ST 18**

- NEW for 2021 -

### **Sabatti ST 18 bolt-action rifle now available in three different barrel lengths**

The Sabatti ST 18 is a reliable and versatile bolt-action precision rifle conceived to offer both accuracy and easy handling and transport in a multipurpose platform for sporting, hunting, and tactical or professional applications.

The Sabatti ST 18 bolt-action precision rifle is built around an aluminum chassis, fully CNC-machined out of a single block of ERGAL 55 lightweight alloy to provide high levels of rigidity and stability. The chassis hosts a magazine well compatible with Accuracy International AICS magazines; a machined KEYMOD handguard; and an AR-15 compatible, ergonomic, user-replaceable pistol grip.

The ST 18 rifle comes factory-issued with a side-folding buttstock manufactured out of powdered metal-reinforced, Ryton PPS high strength polymer, offering a fully and easily adjustable cheek riser and four QD sling swivel cups; length of pull can be adjusted through factory-issued spacers, with additional spacers available from Sabatti. The buttstock can be removed from its attachment point to reveal a threaded seat for an M4-compatible buffer tube, making the Sabatti ST 18 rifle compatible with any M4-type stock.

The Sabatti ST 18 rifle comes issued from factory with a 21 oz. Match-grade trigger and a three forward locking lugs action, offering a short, 60-degree throw and featuring a replaceable knob screwed on to the cocking handle via a standard 5/16" thread. The bolt body is heat-treated, finished and chrome-lined to reach the desired level of thickness, eliminate all roughness on contact surfaces and make it extremely smooth and silent to operate. A freshly conceived 17-4PH extractor provides superior resistance against case rupturing when using high pressure loads.

The bolt of the ST 18 rifle is housed in a heat-treated receiver, fully machined out solid high-strength steel billet and coupled to the chassis via a proprietary two-point interface that leaves the action free to fully float, eliminating any level of coupling tension that may significantly affect accuracy. A 13-slot MIL-STD 1913 Picatinny rail for optics is provided from factory.

The Sabatti ST 18 rifle is now available in three different barrel lengths – 510, 610 or 660 mm, all sporting a cylindrical profile, a 22 mm muzzle diameter, and the proprietary Multi-Radial Rifling (MRR) pattern, a Sabatti exclusive that earned the Company international praise due to its high accuracy, low bullet deformation factor, and ease of cleaning. A 30 mm diameter muzzle brake is installed from factory on a 5/8"x24 muzzle thread and is easily replaced with other muzzle devices such as flash hiders or silencers.

Link download Media Kit:

<https://mediakit.digitoolmedia.com/sabatti/rifles-bolt-action/sabatti-st18/z9h7v>

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**SABATTI Spa / [www.sabatti.it](http://www.sabatti.it)**

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# Sabatti



## TECHNICAL SPECIFICATIONS

Manufacturer	Sabatti S.p.A.
Model	ST 18
Tipology	Bolt-action rifle
Calibers and rifling twists	.308 Winchester / 7.62x51mm (1:11"), 6,5x47 Lapua (1:8"), 6.5 Creedmoor (1.8"), .260 Remington (1:8/¼")
Action	TLD action – three front-locking lugs with 60° opening angle
Trigger system	Match grade
Safety	Manual safety
Capacity	Accuracy International AICS compatible detachable magazines, available in various capacities
Sight systems	MIL-STD 1913 Picatinny rail for optics
Barrel	510 mm / 20", 610 mm / 24", 660 mm / 26", 22 mm muzzle diameter, with MRR rifling
Total length	106 cm / 41.73", 116 cm / 45.66" or 176 cm / 69.29" (stock open)
Peso (a vuoto)	4,95 kg / 10.9 lbs or 5,15 kg / 11.35 lbs
Materials	Steel barrel, receiver, and action; reinforced polymer stock and pistol grip; lightweight aluminum alloy chassis
Finishes	Full black finish on all surfaces

### Company notes

The Sabatti family is active in the gun making industry since little less than 400 years. Passed down from father to son, from generation to generation, all the acquired experiences have not been lost, and are instead what today provides quality to the Sabatti production.

Sabatti is a leader in the manufacturing of top-class rifle barrels, whose excellent performances make them highly appreciated all over the World, by gun manufactures as well as by the most demanding sport shooters and professionals.

Except for the stocks, all components of every Sabatti gun are manufactured inside the company, using the best available technologies and materials, and a "know-how" which quite few International companies can boast nowadays.

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